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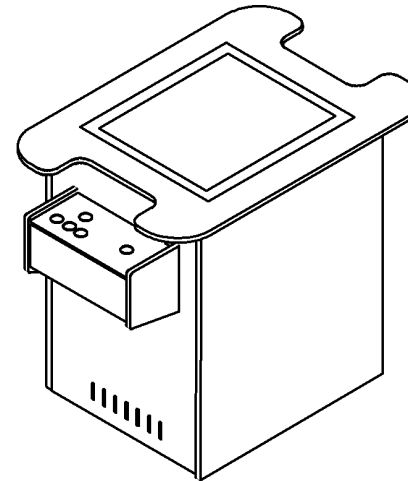
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483 North Abbe Rd.
Elyria, Ohio 44035
440-365-9906

WARRANTY SERVICE
sales@RetroArcades.us

ASSEMBLY INSTRUCTIONS

COCKTAIL CABINET KIT

- Model #: RA-COCKTAIL-KIT



- Remove monitor and PC equipment before moving assembled unit
- Assembly of cabinet in or near final destination is recommended
- Measure all doorways and stairways leading to final destination before assembly

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For technical support or general assembly questions, please contact:
sales@RetroArcades.us

HARDWARE INCLUDED

(Contact sales@retroarcades.us for replacement hardware)

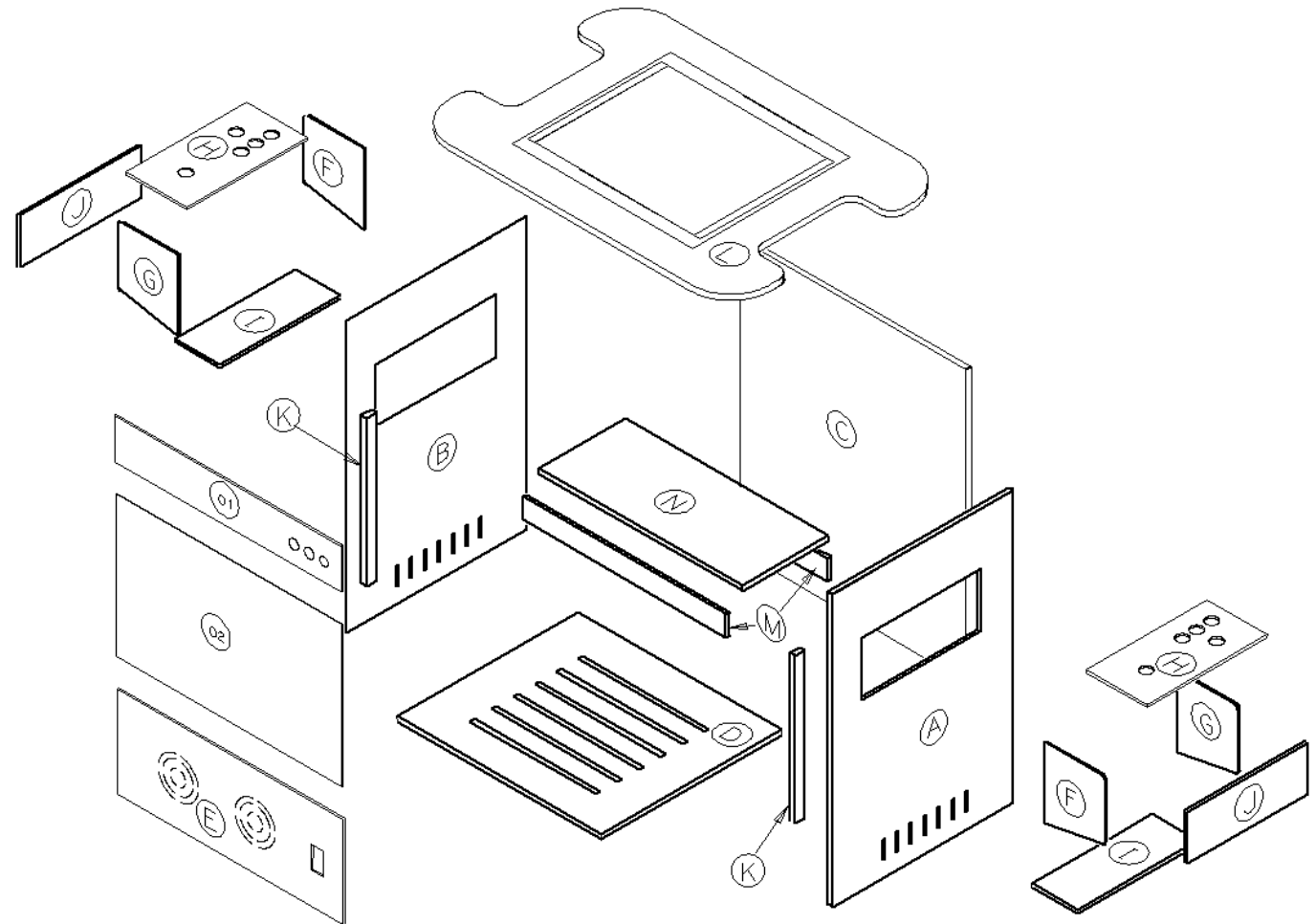
| | | | |
|-----------|--|--------------|---------------------------------------|
| S1 | | 8 | #8 x 1-1/8" long flat head wood screw |
| C1 | | 42 | Top-entry assembly cam (Black) |
| C2 | | 24 | Side-entry assembly cam (White) |
| P1 | | 66 | 5mm Eurothread pin |
| T1 | | 30 Ft | 3/4" Blue T-molding |

WHAT YOU WILL NEED

(Do not use power equipment)



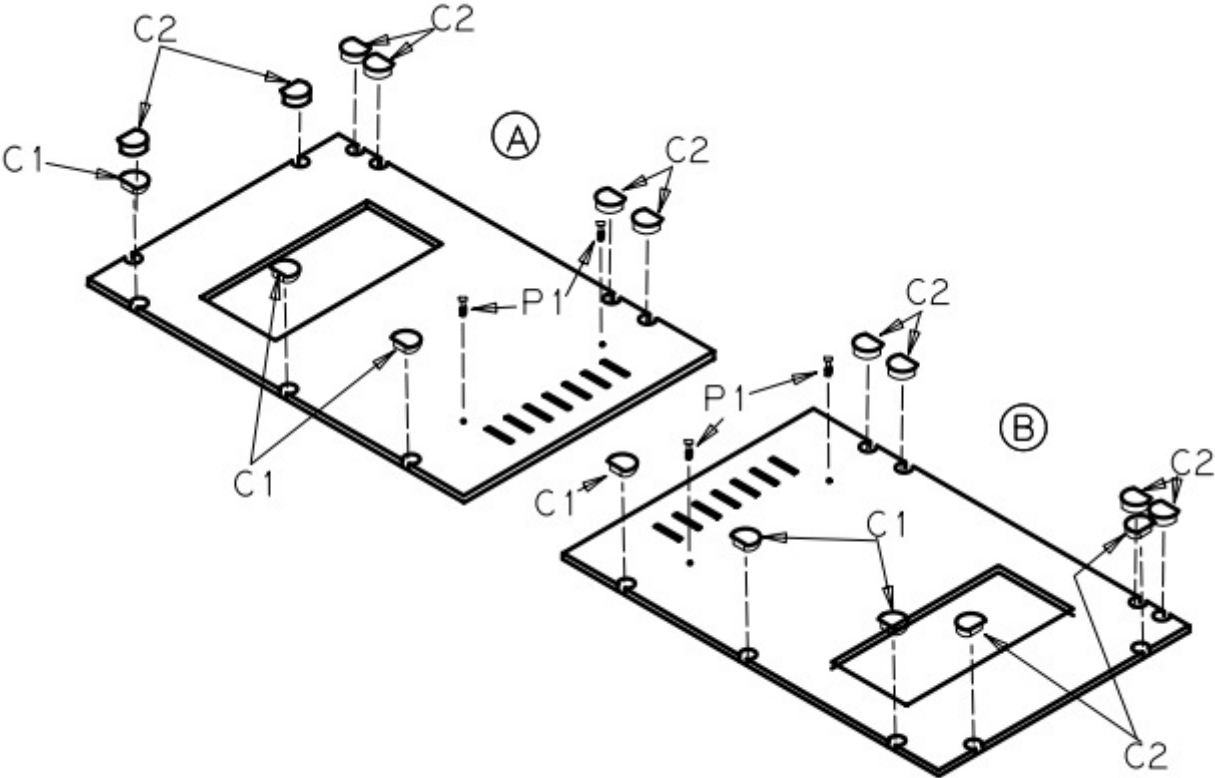
PARTS INCLUDED (Letters are placed on each panel for easy identification)



STEP 1

ASSEMBLY INSTRUCTIONS:

Insert 6 *Side entry* cams (Part C2) and 3 *Top entry* cams (Part C1) into panel A. Position the flat edge of the cam so it will be flush with the edge of the panel. Use a hammer to gently tap each cam into place. Using a screwdriver, drive 2 threaded pins (Part P1) into panel A. Repeat this step for Panel B.



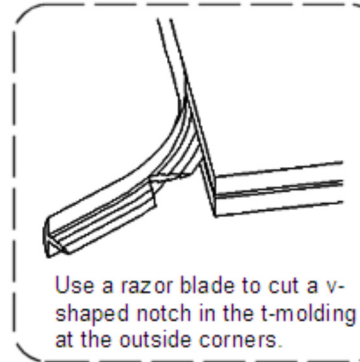
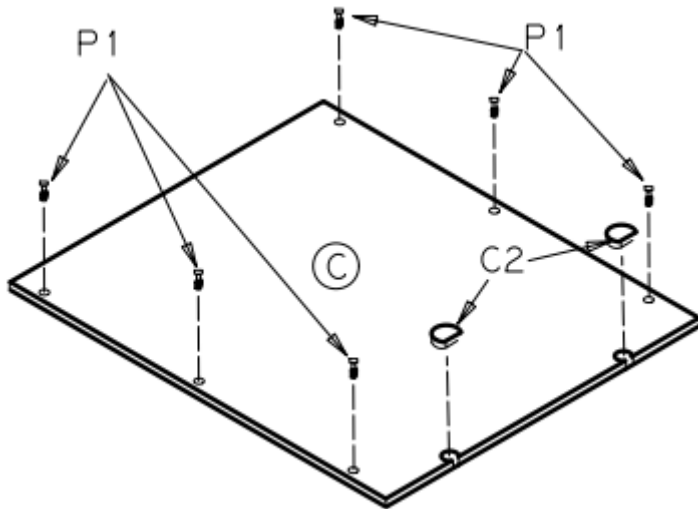
STEP 2

ASSEMBLY INSTRUCTIONS:

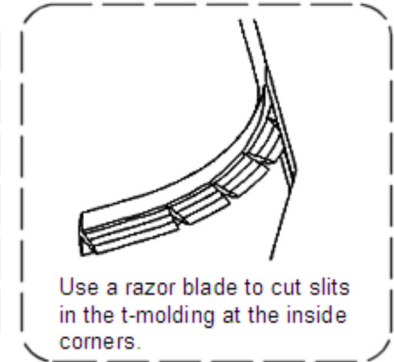
Install t-molding on panel C in the pre-cut slots using the methods illustrated to the right. Use a rubber mallet (or hammer) to gently tap the t-molding into the pre-cut grooves in the panels. Use a razor blade to trim off any excess t-molding so the edge of the t-molding is flush with the panel.

Insert 6 threaded pins (Part P1) and 2 side entry cams (Part C2) into panel C

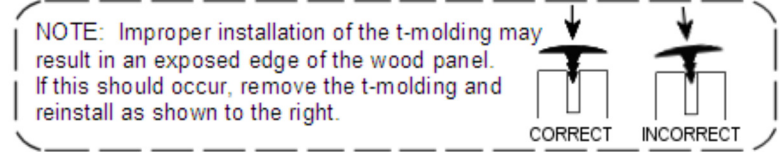
NOTE: If you are going to add the optional 3rd control panel, see the instructions at the end of this manual for proper measurements to cut and drill Panel C before installing T-molding or moving on to the next steps.



Use a razor blade to cut a v-shaped notch in the t-molding at the outside corners.



Use a razor blade to cut slits in the t-molding at the inside corners.



NOTE: Improper installation of the t-molding may result in an exposed edge of the wood panel. If this should occur, remove the t-molding and reinstall as shown to the right.

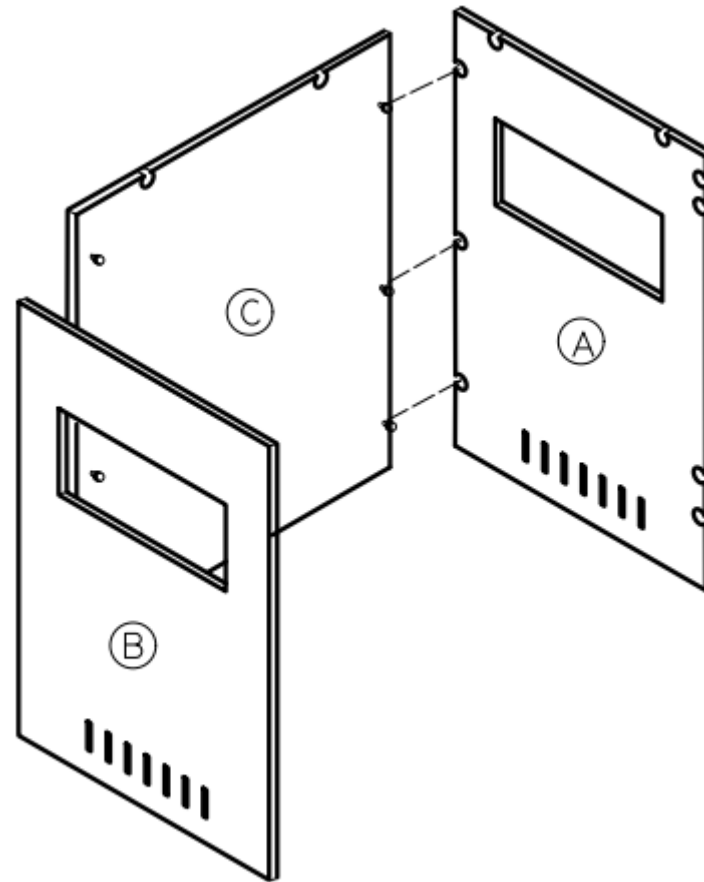
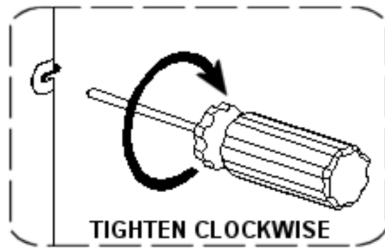
CORRECT INCORRECT

STEP 3

ASSEMBLY INSTRUCTIONS:

Attach panel C to panels A and B as show in the diagram below. Use a screwdriver and fully tighten each of the engaging cams.

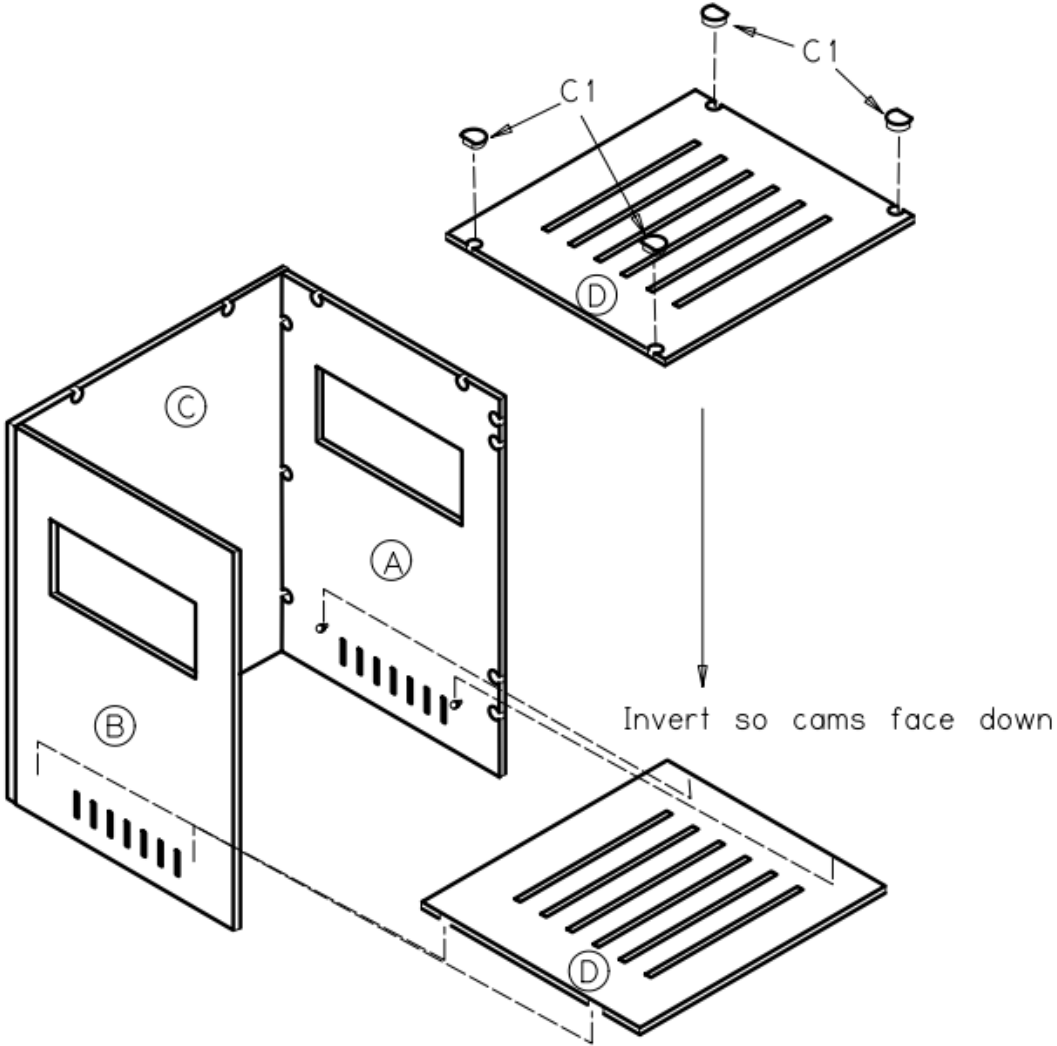
NOTE: The rounded corners of panel C are towards the bottom of the cabinet.



STEP 4

ASSEMBLY INSTRUCTIONS:

Insert 4 top entry cams (Part C1) into panel D. Invert and attach panel D to panels A and B as show in the diagram below. Use a screwdriver and fully tighten each of the engaging cams.



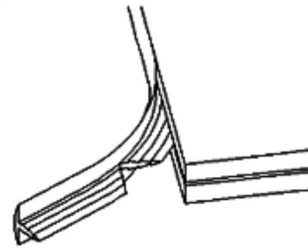
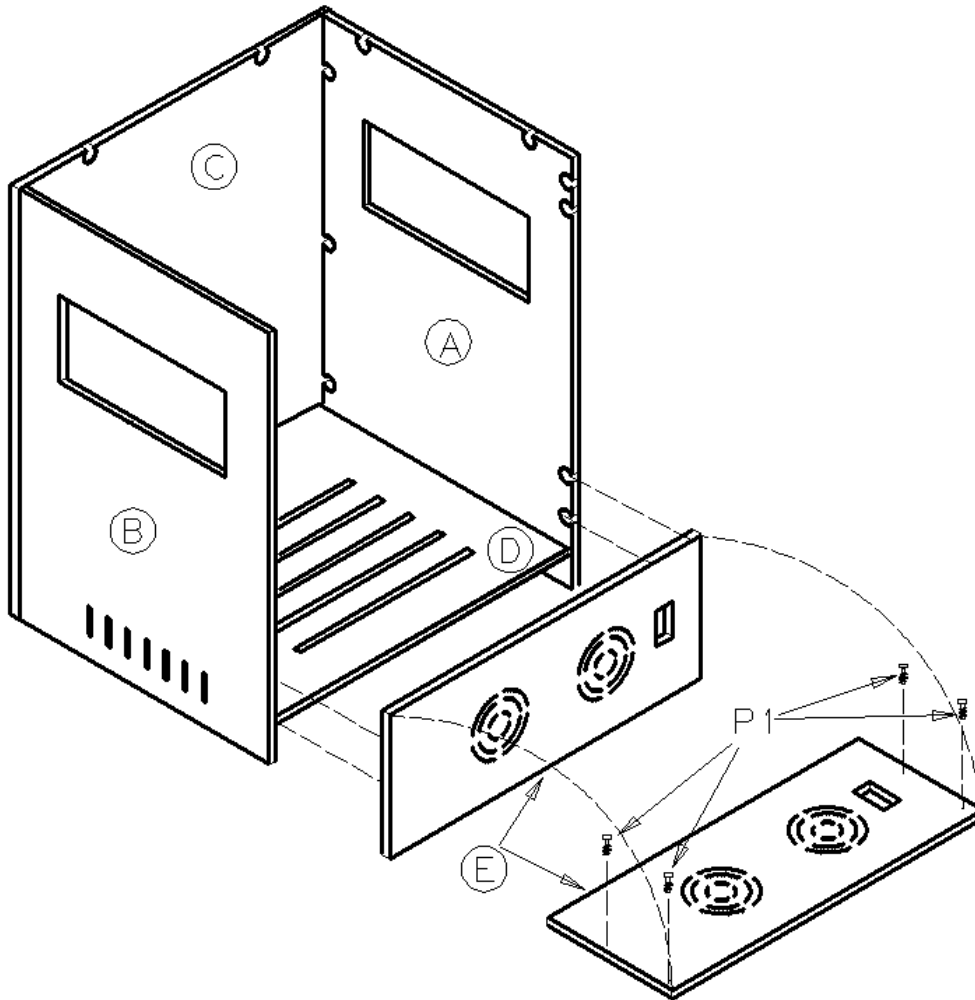
STEP 5

ASSEMBLY INSTRUCTIONS:

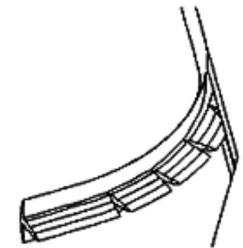
Install t-molding on panel E in the pre-cut slots using the methods illustrated below. Use a rubber mallet (or hammer) to gently tap the t-molding into the pre-cut grooves in the panels. Use a razor blade to trim off any excess t-molding so the edge of the t-molding is flush with the panel.

Insert 4 threaded pins (Part P1) into panel E. Attach panels E to panels A and B as show in the diagram below. Use a screwdriver and fully tighten each of the engaging cams.

NOTE: The rounded corners of panel E are towards the bottom of the cabinet.

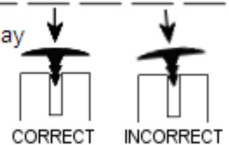


Use a razor blade to cut a v-shaped notch in the t-molding at the outside corners.



Use a razor blade to cut slits in the t-molding at the inside corners.

NOTE: Improper installation of the t-molding may result in an exposed edge of the wood panel. If this should occur, remove the t-molding and reinstall as shown to the right.

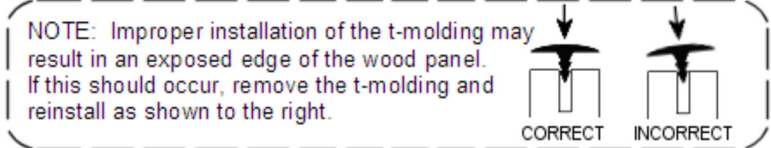
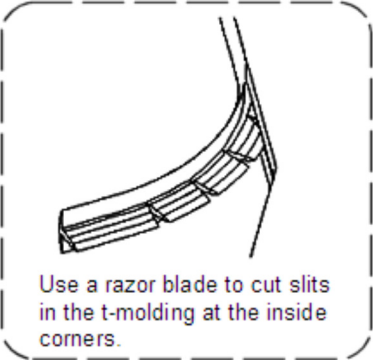
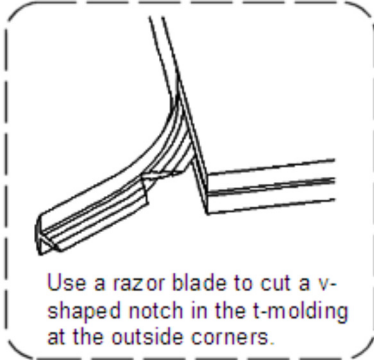
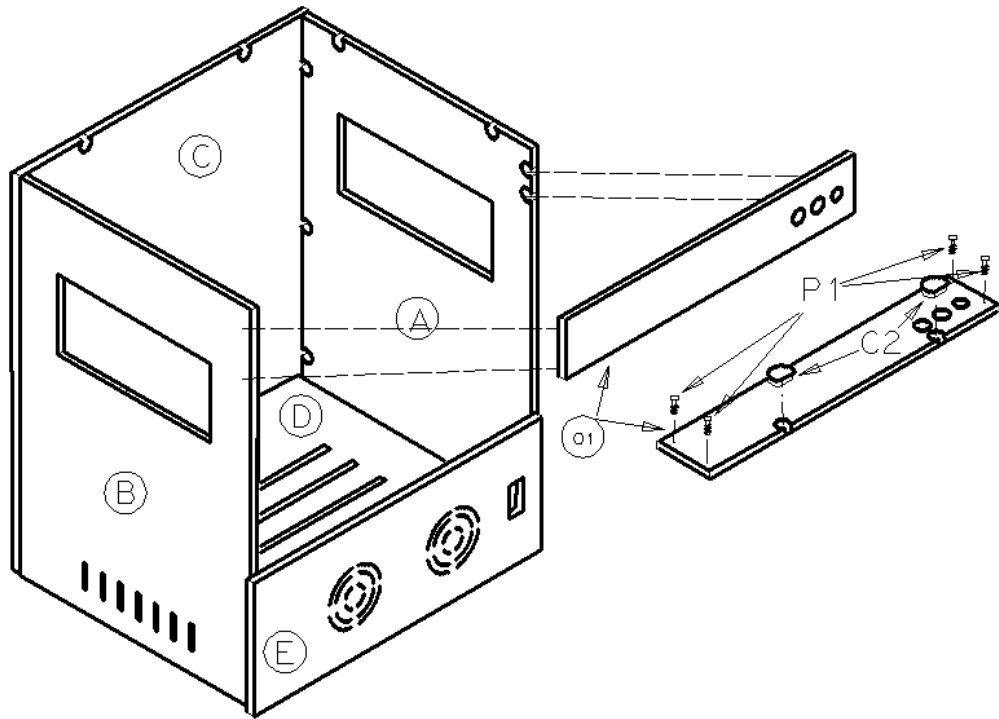


STEP 6

ASSEMBLY INSTRUCTIONS:

Install t-molding on panel O1 in the pre-cut slots using the methods illustrated below. Use a rubber mallet (or hammer) to gently tap the t-molding into the pre-cut grooves in the panels. Use a razor blade to trim off any excess t-molding so the edge of the t-molding is flush with the panel.

Insert 4 threaded pins (Part P1) and 2 side entry cams (Part C2) into panel O1. Attach panels O1 to panels A and B as show in the diagram below. Use a screwdriver and fully tighten each of the engaging cams.

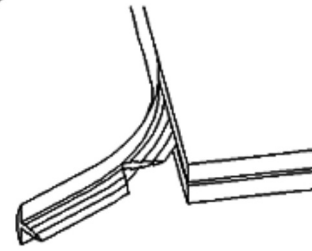
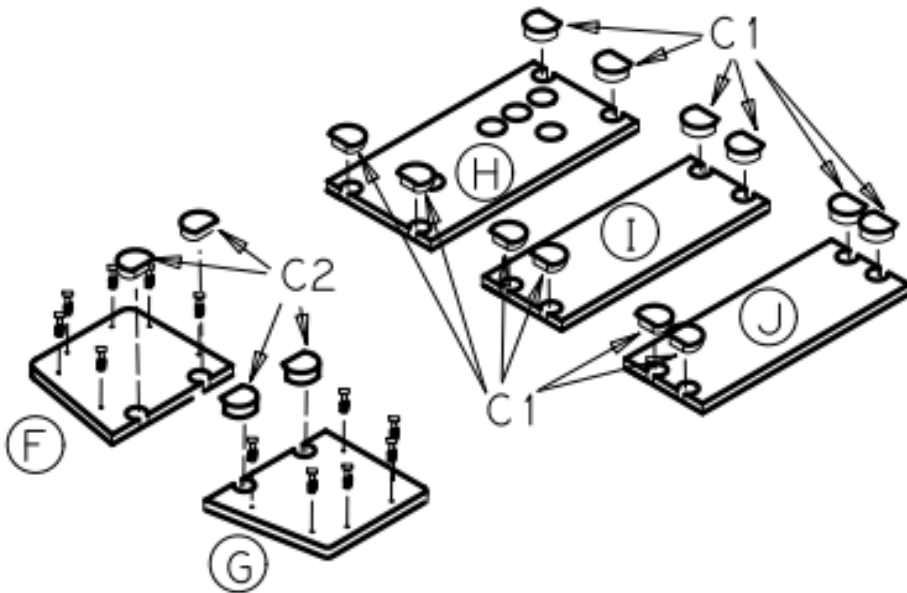


STEP 7

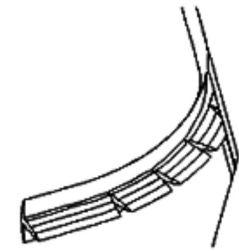
ASSEMBLY INSTRUCTIONS:

Install t-molding on panels F, G and H in the pre-cut slots using the methods illustrated to the right. Use a rubber mallet (or hammer) to gently tap the t-molding into the pre-cut grooves in the panels. Use a razor blade to trim off any excess t-molding so the edge of the t-molding is flush with the panel.

Insert 2 side entry cams (Part C2) and insert 6 threaded pins (Part P1) into panels F and G. Insert 4 top entry cams (Part C1) into panels H, I and J as shown below.

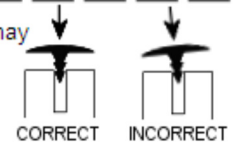


Use a razor blade to cut a v-shaped notch in the t-molding at the outside corners.



Use a razor blade to cut slits in the t-molding at the inside corners.

NOTE: Improper installation of the t-molding may result in an exposed edge of the wood panel. If this should occur, remove the t-molding and reinstall as shown to the right.

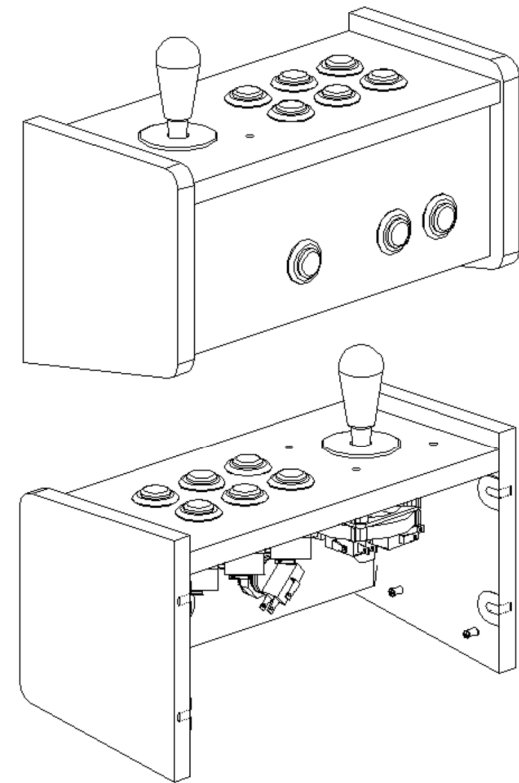
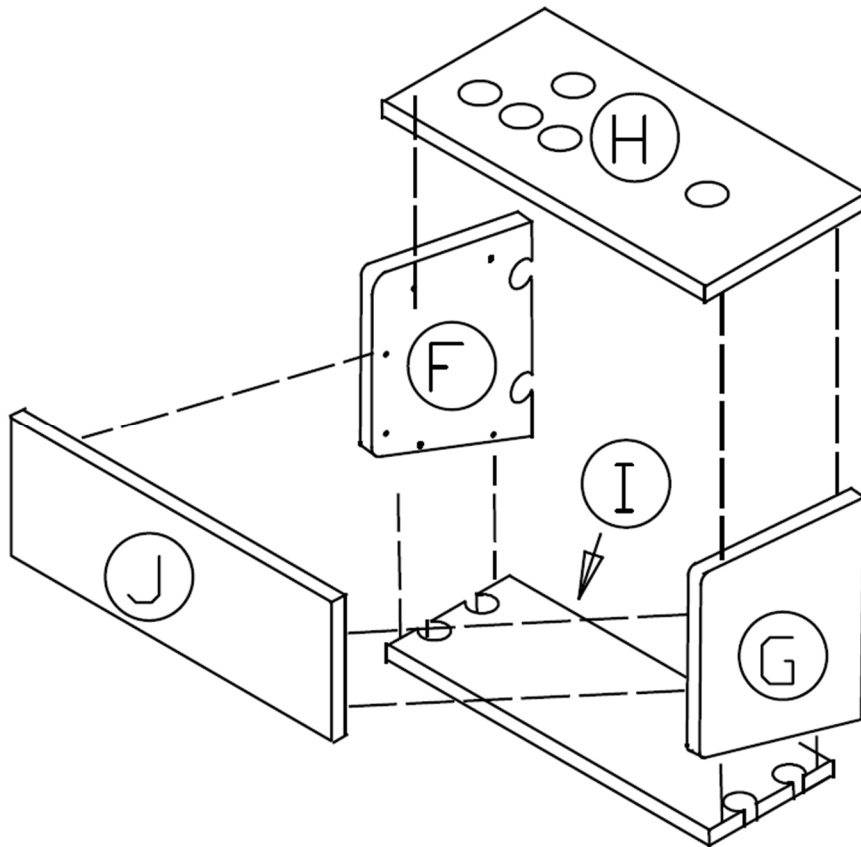


STEP 8

ASSEMBLY INSTRUCTIONS:

Attach panel H and J to panels F and G as show in the diagram below. Use a screwdriver and fully tighten each of the engaging cams.

NOTE: Install joystick and buttons using the control manufacturer's installation instructions. Wiring of the individual controls should be done at this point.



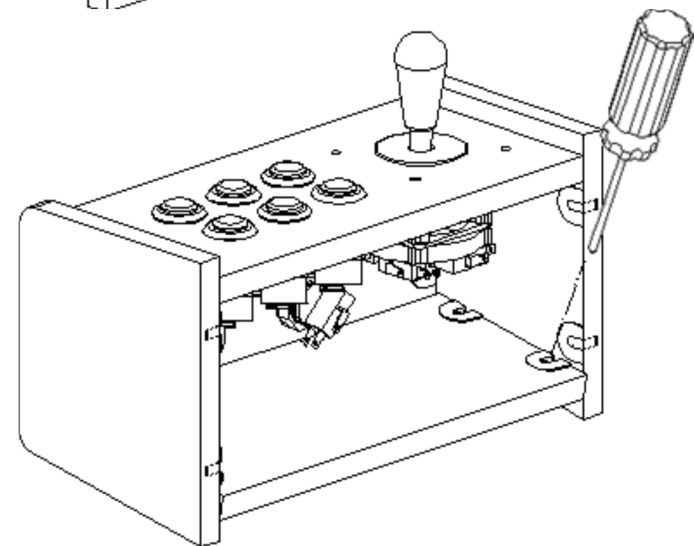
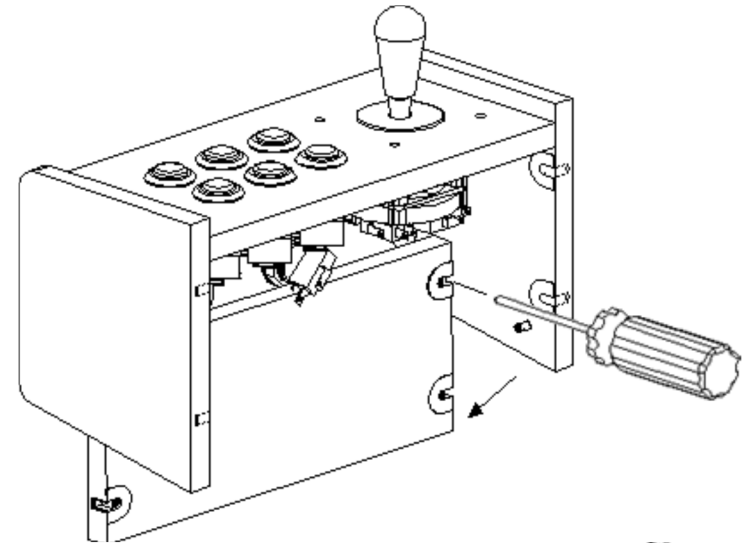
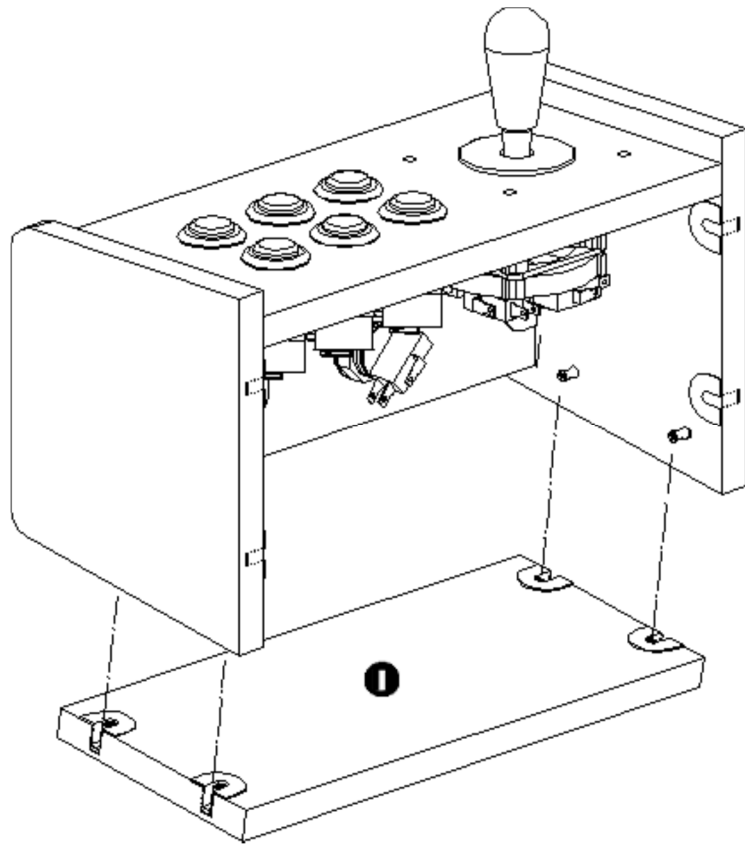
Install buttons and joystick using the control manufacturer's installation instructions.

NOTE: Optional panels shown. Assembly for standard and optional panels is typical.

STEP 9**ASSEMBLY INSTRUCTIONS:**

Attach panel I to panels F and G as show in the diagram below. Do not tighten cams at this point. Pivot panel I downward as shown in the top right diagram. Use a screwdriver and fully tighten the top two engaging cams. Pivot panel I upward as shown in the bottom right diagram. Use a screwdriver and fully tighten the remaining two cams.

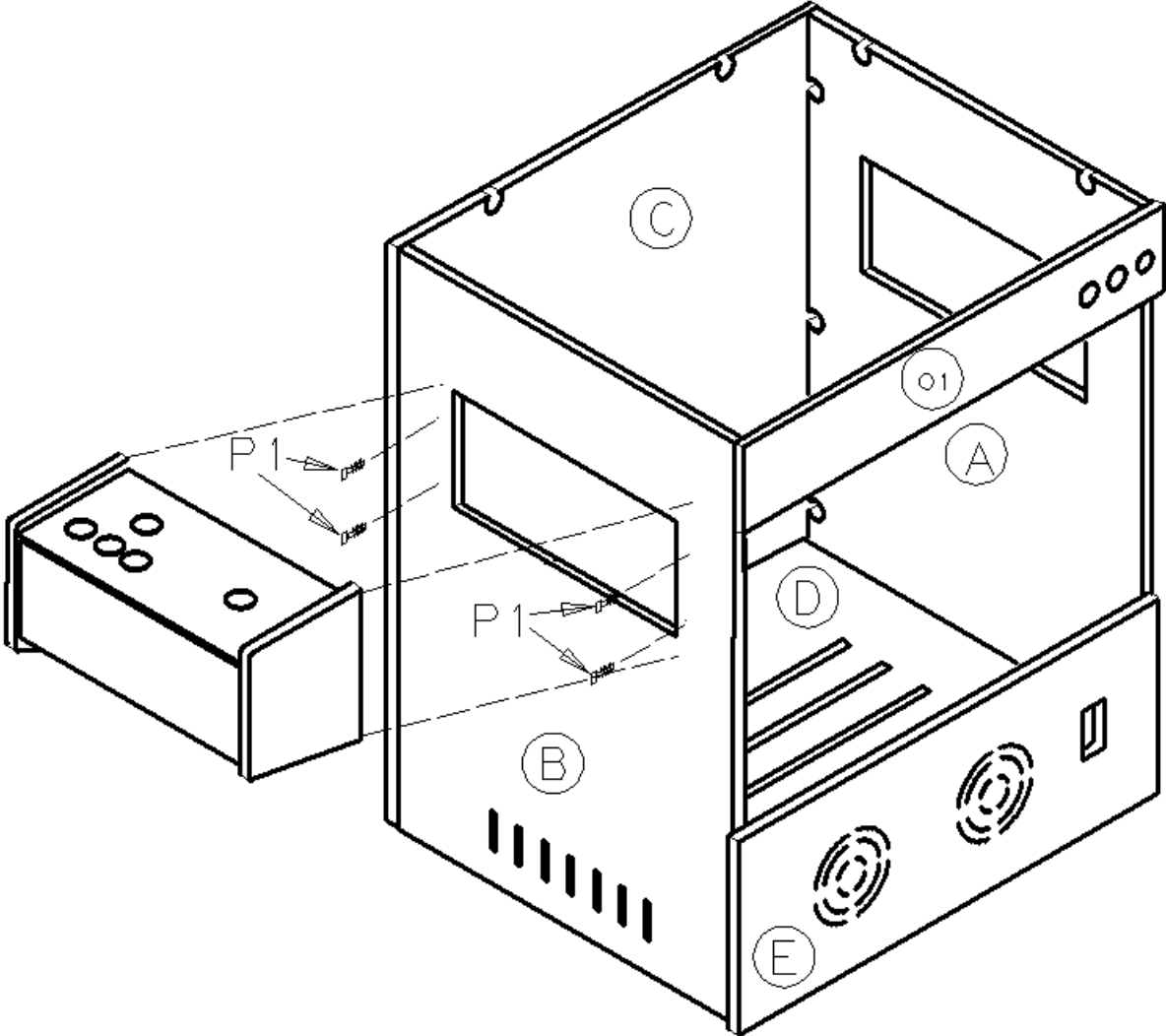
NOTE: Optional panels shown. Assembly for standard and optional panels is typical.



STEP 10

ASSEMBLY INSTRUCTIONS:

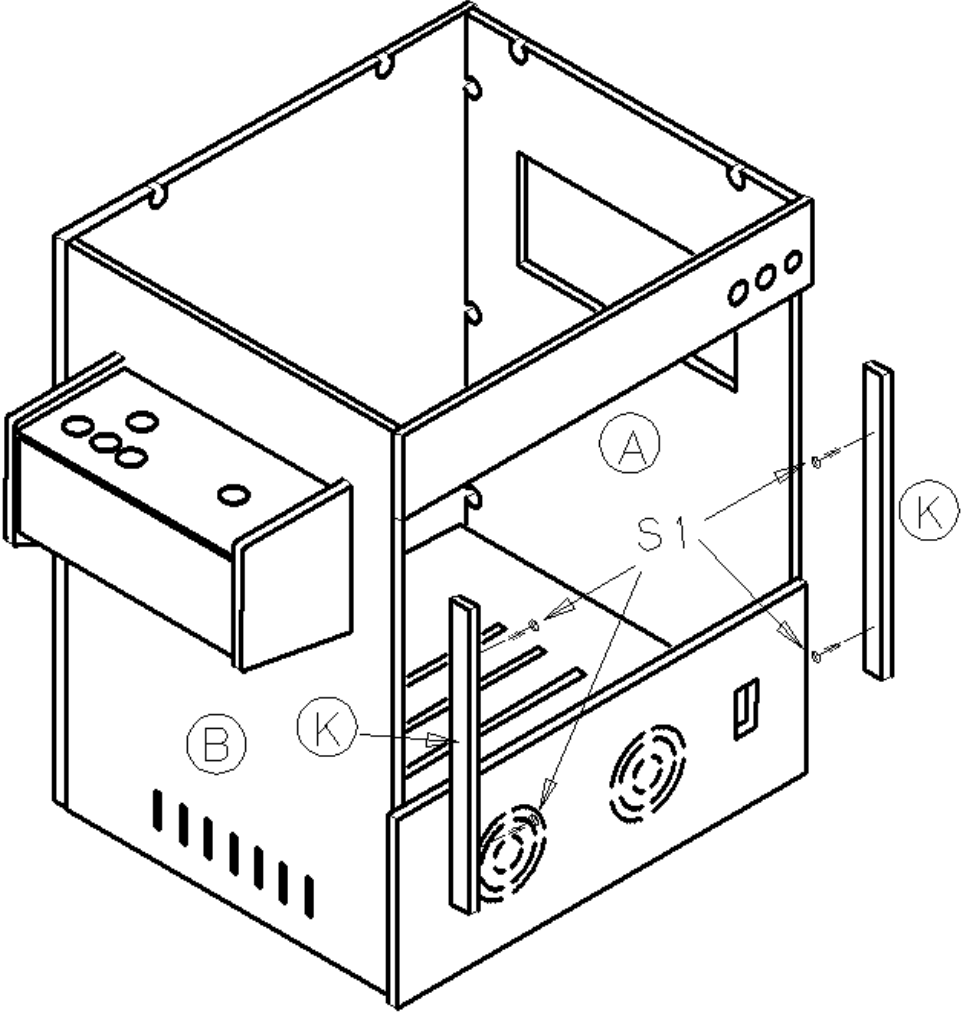
Insert 4 threaded pins (Part P1) into the outside of panel A and B. Attach the control panel assembly as shown below. Use a screwdriver and fully tighten all engaging cams.



STEP 11

ASSEMBLY INSTRUCTIONS:

Insert 2, 1-1/4" screws (Part S1) into the pilot holes in panels K. Attach both panels K to panels A and B as shown below. Panels K should be flush with panels A and B.



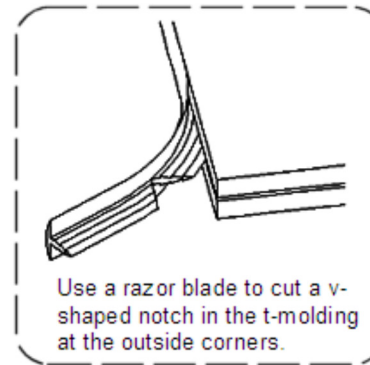
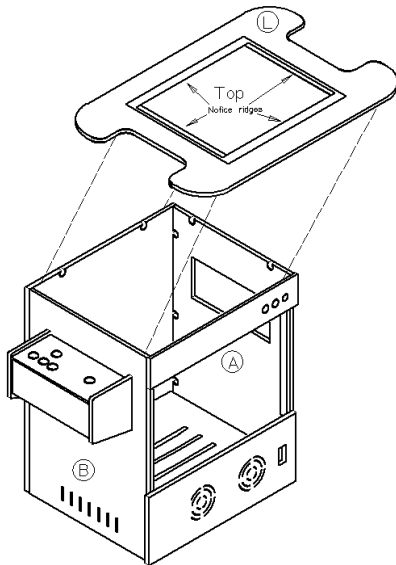
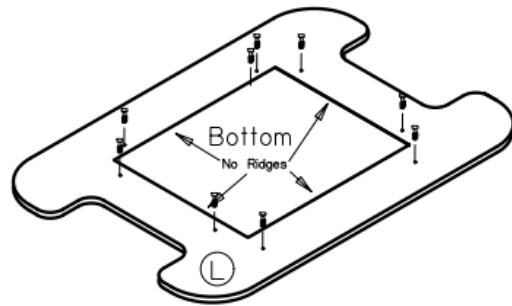
STEP 12

ASSEMBLY INSTRUCTIONS:

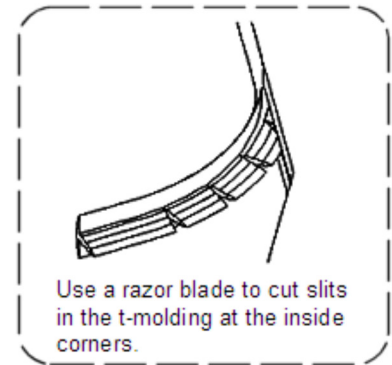
Install t-molding on panel L in the pre-cut slots using the methods illustrated below. Use a rubber mallet (or hammer) to gently tap the t-molding into the pre-cut grooves in the panel. Use a razor blade to trim off any excess t-molding so the edge of the t-molding is flush with the panel.

NOTE: When installing the T-Molding, determine which side of Panel L will face the rear of the unit then start your installation from the center of that side. Ensure that your start point has a straight cut. When finishing, Cut your T-molding about 1/4" short, then pull it up and stretch to fit.

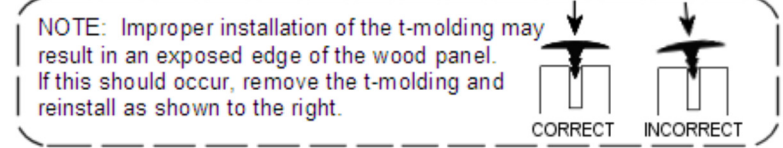
Insert 8 threaded pins (Part P1) into the bottom of panel L. By looking at the monitor cutout, the top can be identified by the pre-cut ridge for mounting the monitor and bezel, the bottom will not have this ridge. Attach panel L to the base assembly as shown below. Using a screwdriver, fully tighten all engaging cams.



Use a razor blade to cut a v-shaped notch in the t-molding at the outside corners.



Use a razor blade to cut slits in the t-molding at the inside corners.



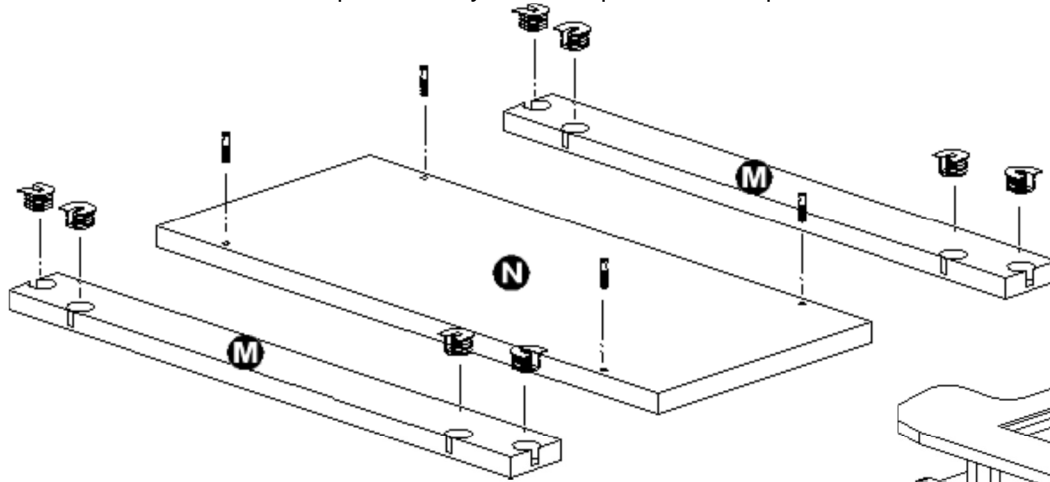
NOTE: Improper installation of the t-molding may result in an exposed edge of the wood panel. If this should occur, remove the t-molding and reinstall as shown to the right.

STEP 13

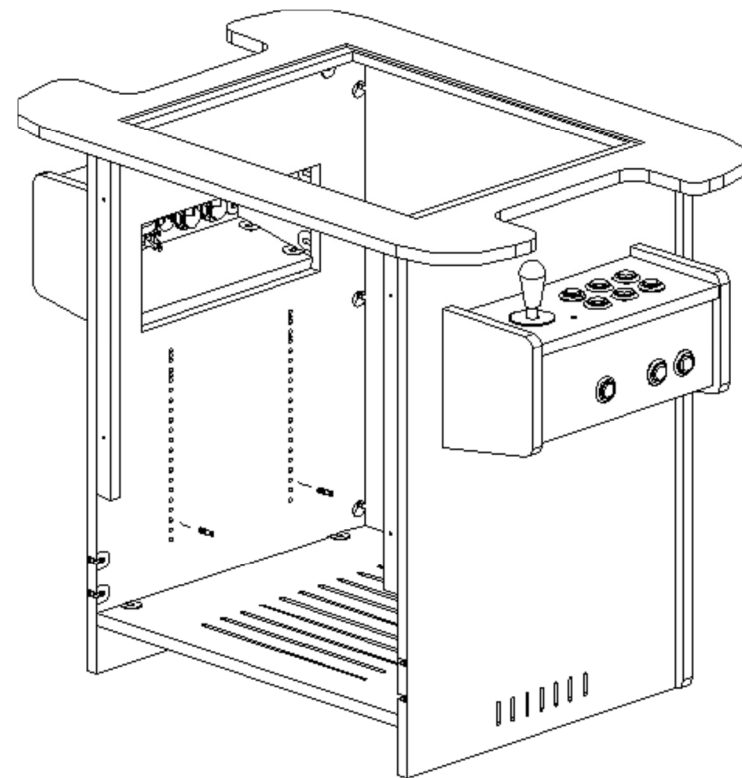
ASSEMBLY INSTRUCTIONS:

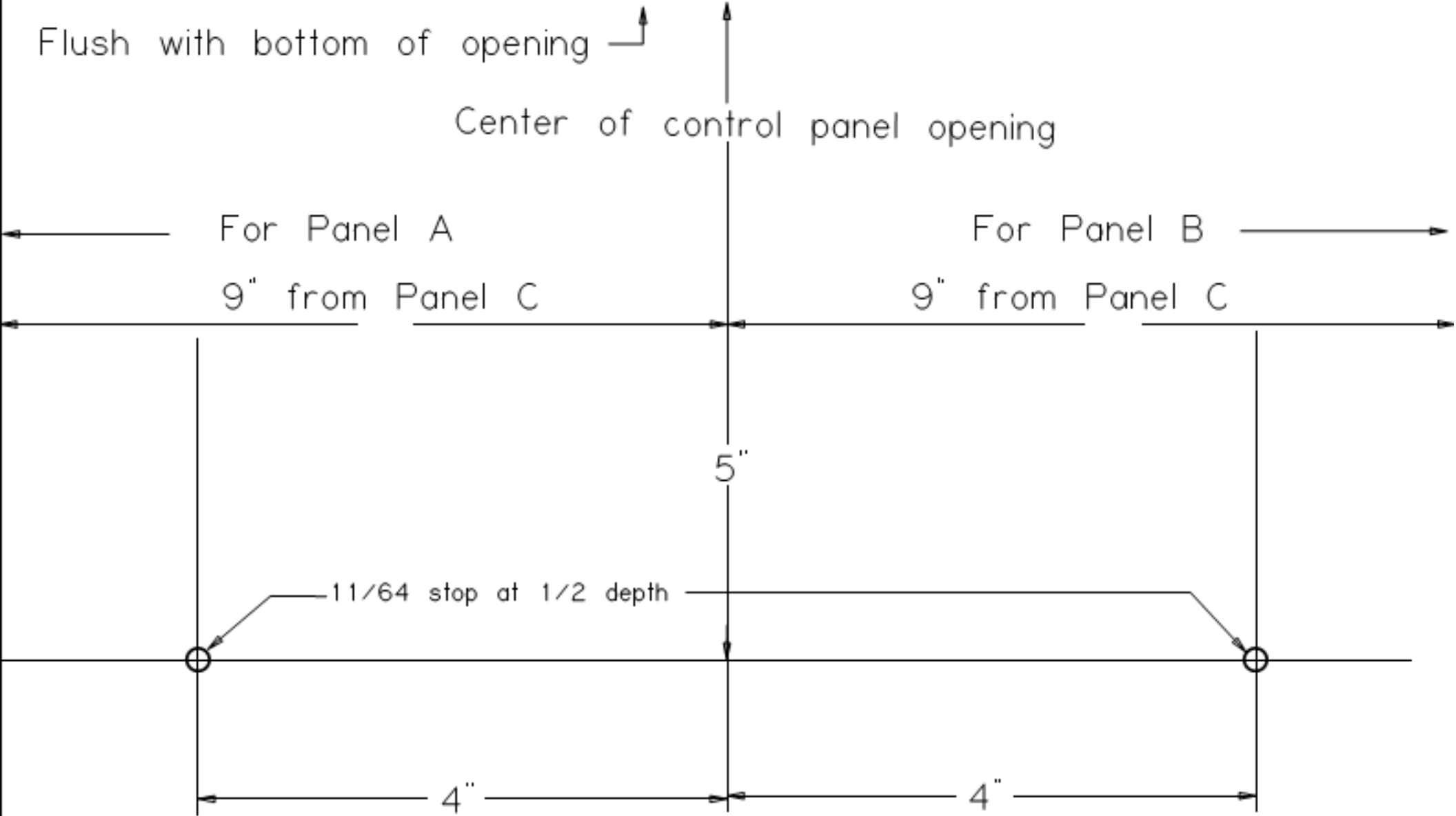
Insert 4 top entry cams (Part C1) into panels M. Insert 4 threaded pins (Part P1) into panel N. Measure the overall depth of the monitor. Position and install 4 threaded pins into panels A and B at the appropriate height as shown below.

NOTE: Due to changes in manufacturing processes, some panels A and B do not have pre-drilled holes for mounting this shelf. If you have a unit without the holes, please use the included template to position the holes. You will need an 11/64" drill bit set to stop at 1/2" depth so that you do not penetrate the panel.



NOTE: Temporarily remove panel E if necessary.



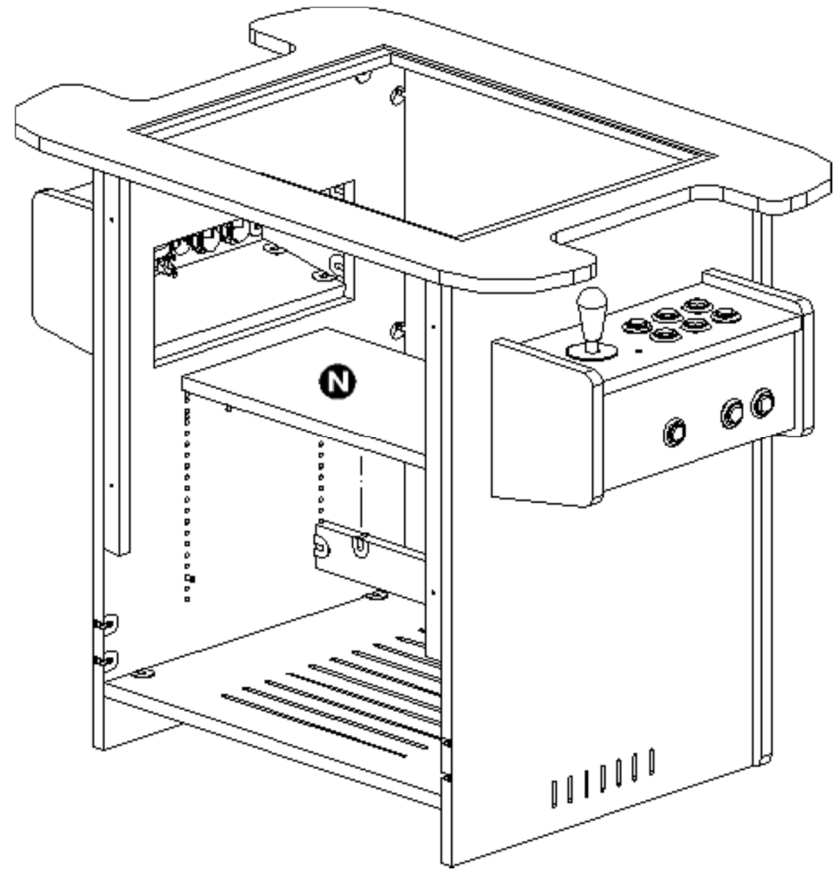
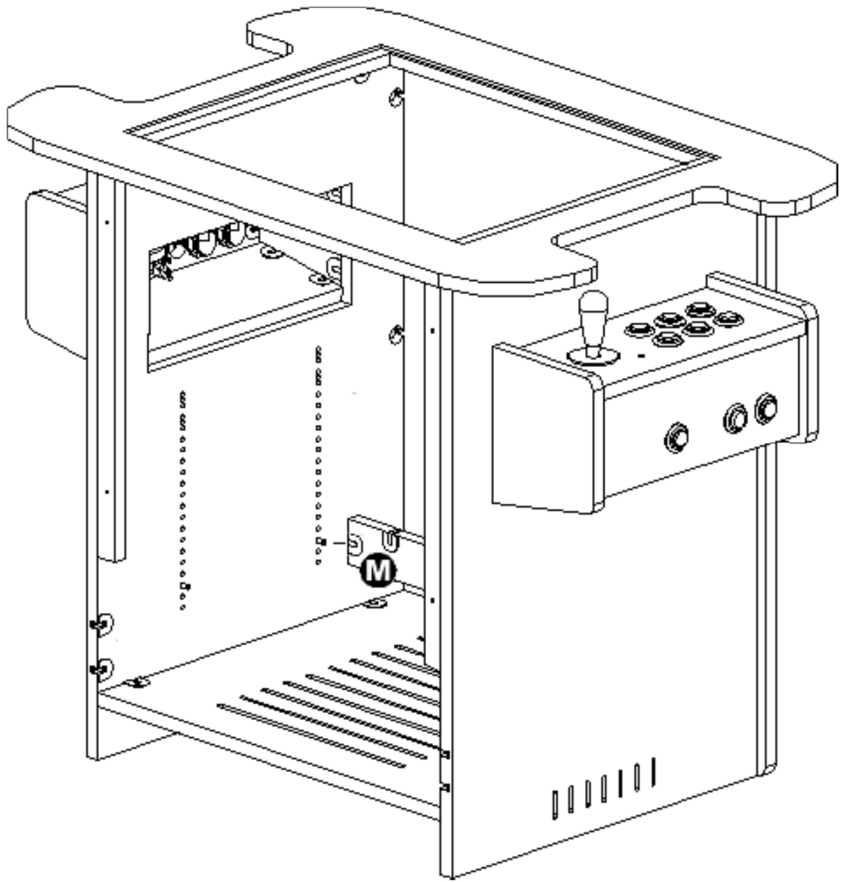


Shelf Mounting Template

STEP 14

ASSEMBLY INSTRUCTIONS:

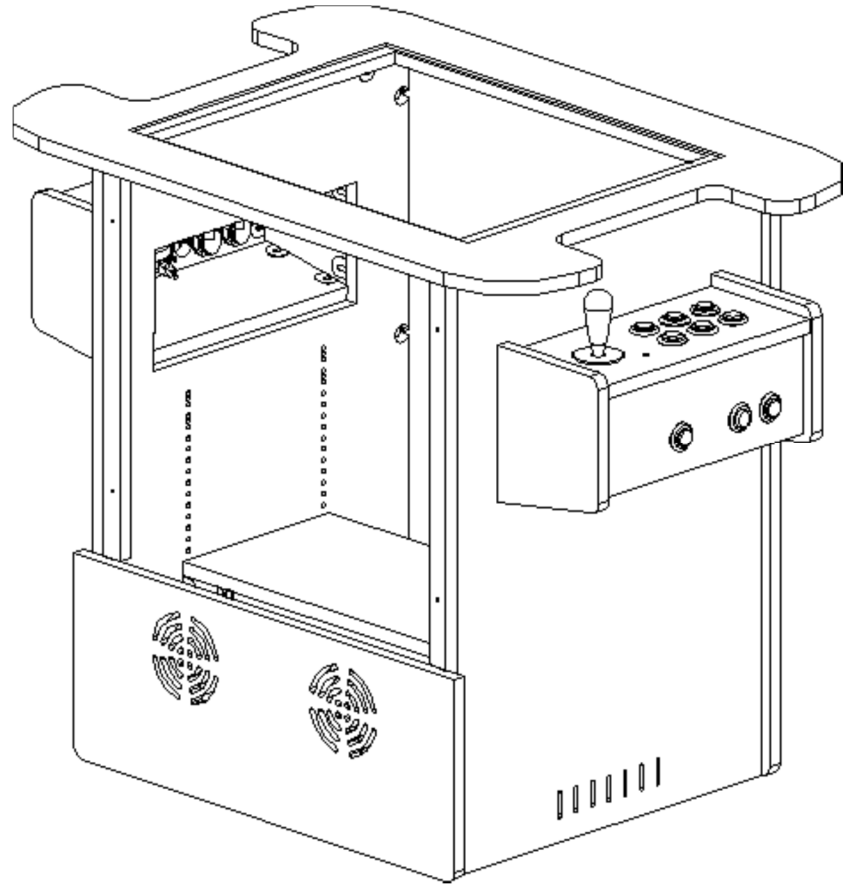
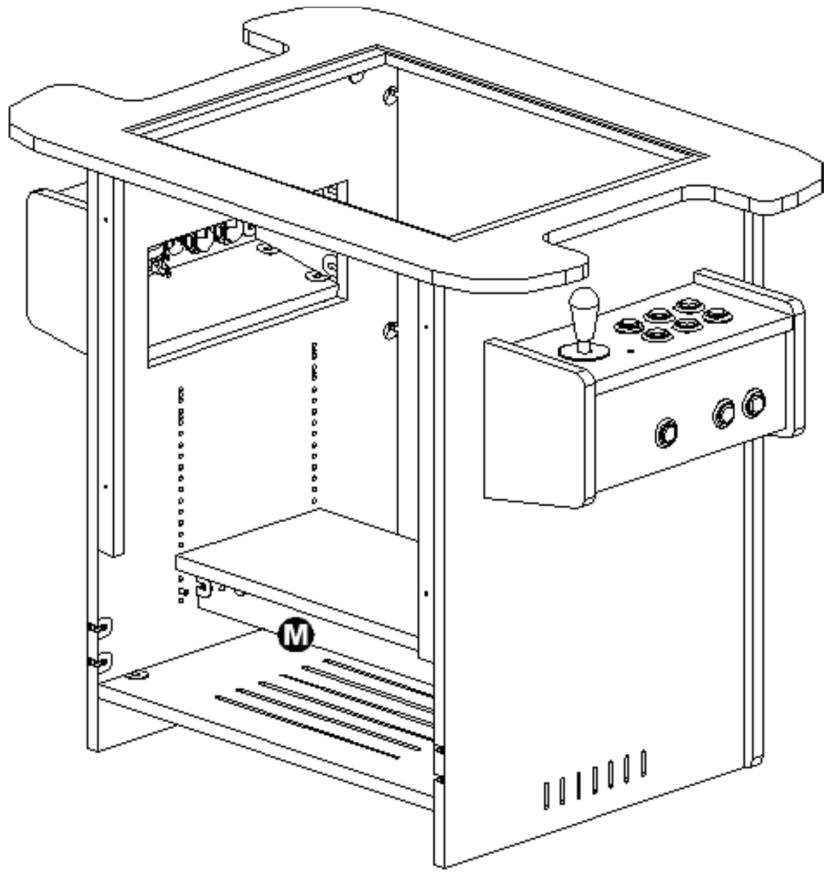
Attach a panel M to panels A and B as shown below and tighten engaging cams. Next, attach panel N to panel M and tighten engaging cams as shown below.



STEP 15

ASSEMBLY INSTRUCTIONS:

Attach remaining panel M to panels A, B and N as shown below and tighten engaging cams. Re-attach panel E if removed.



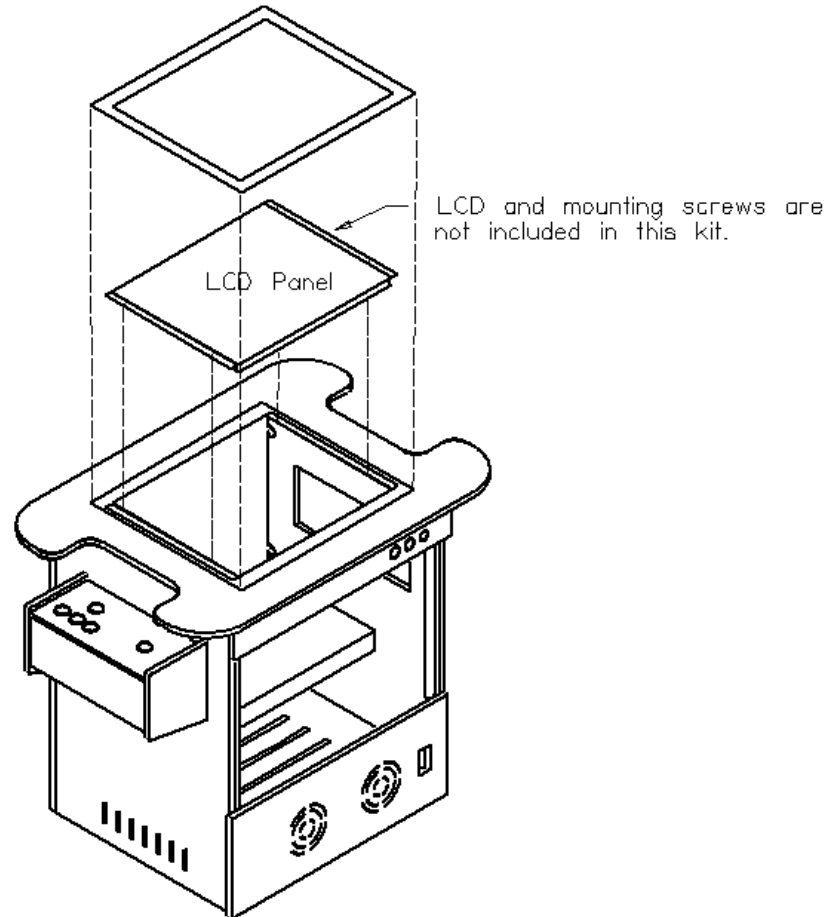
STEP 16

ASSEMBLY INSTRUCTIONS:

Install LCD Panel (Not Included) in position as shown below. Center the LCD screen in the tabletop opening. Temporarily mount the monitor bezel to ensure proper screen alignment.

NOTE: Due to the variations in monitor designs, an alternate method for securing the monitor within the cocktail cabinet may need to be determined at the time of installation.

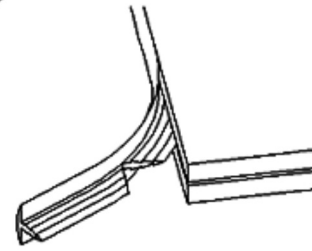
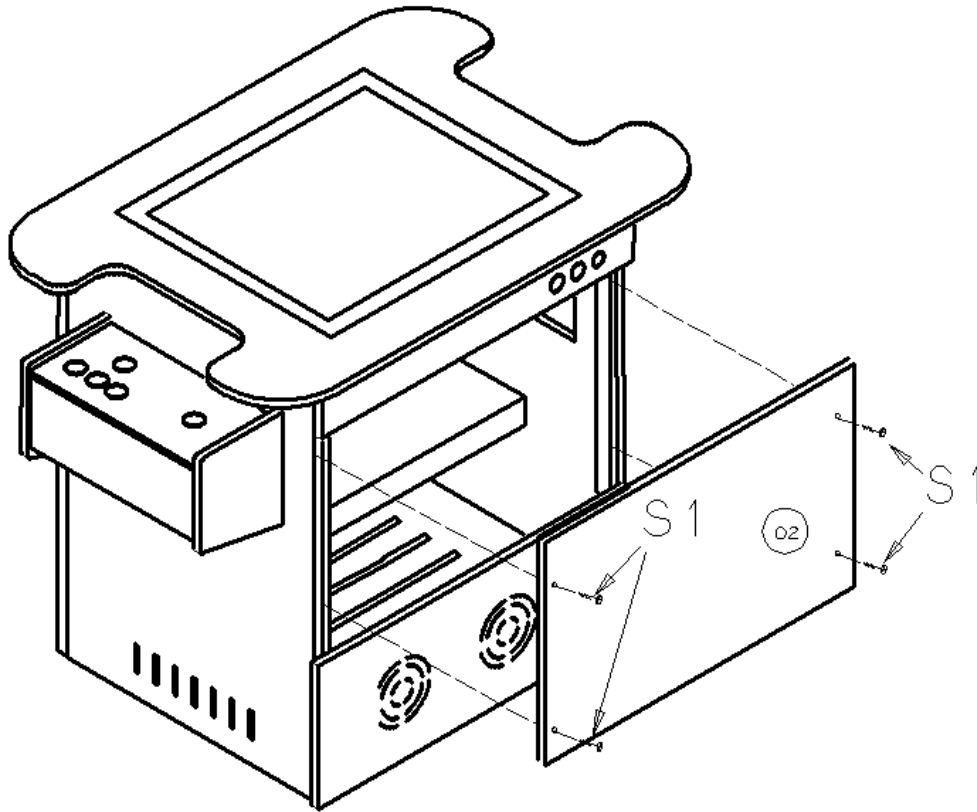
Install all electrical components at this time.



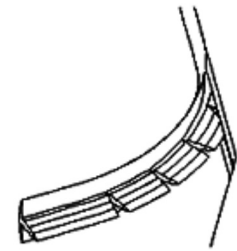
STEP 17**ASSEMBLY INSTRUCTIONS:**

Install t-molding on panel O2 in the pre-cut slots using the methods illustrated to the right. Use a rubber mallet (or hammer) to gently tap the t-molding into the pre-cut grooves in the panel. Use a razor blade to trim off any excess t-molding so the edge of the t-molding is flush with the panel.

Attach panel O2 to panels K using 4 wood screws (Part S1).

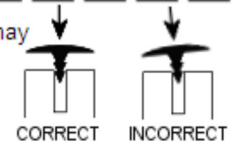


Use a razor blade to cut a v-shaped notch in the t-molding at the outside corners.



Use a razor blade to cut slits in the t-molding at the inside corners.

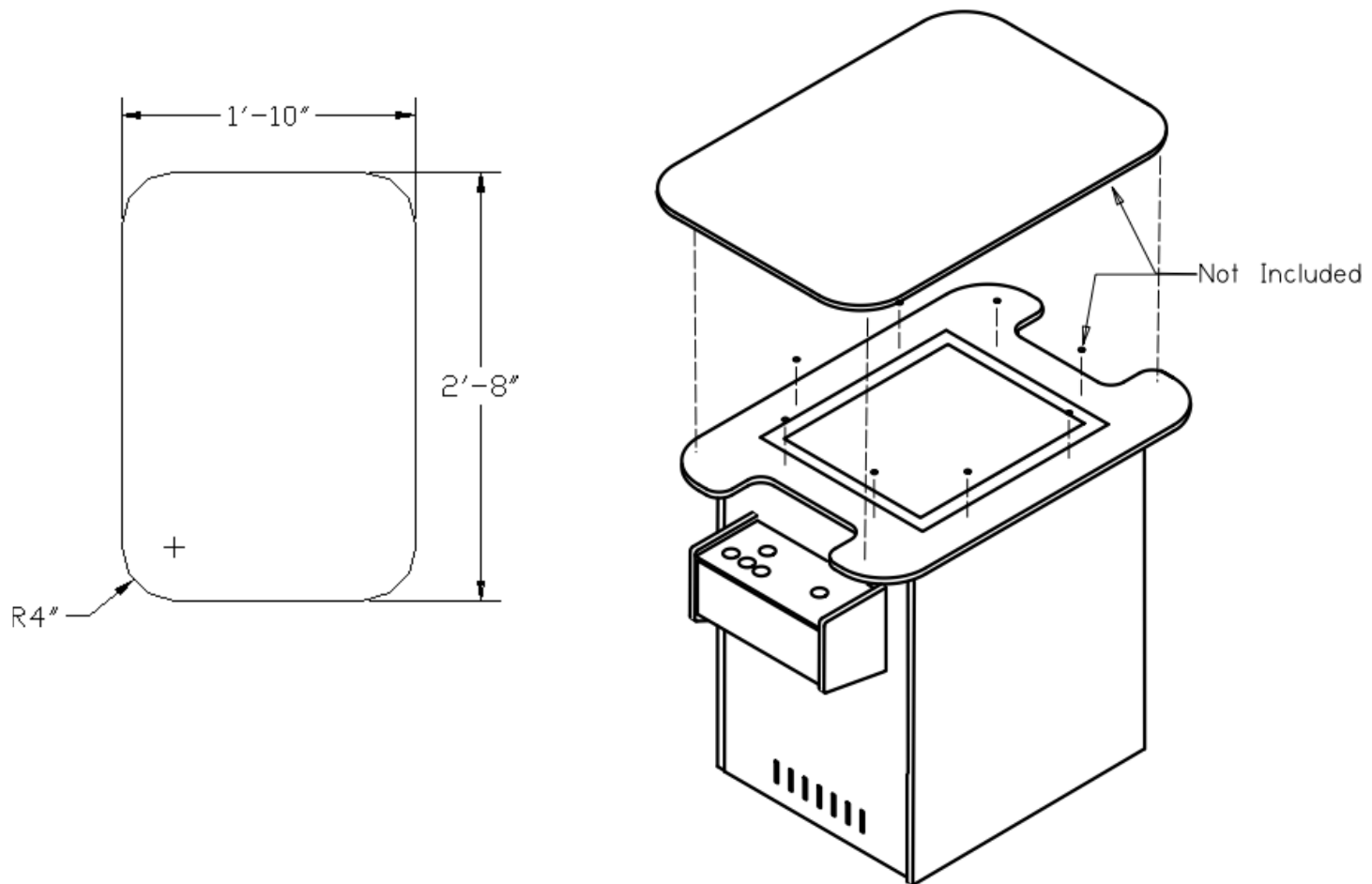
NOTE: Improper installation of the t-molding may result in an exposed edge of the wood panel. If this should occur, remove the t-molding and reinstall as shown to the right.



STEP 18**ASSEMBLY INSTRUCTIONS: Tabletop Installation (Optional)**

Your Cocktail cabinet kit may be fitted with an optional glass/plastic top. Use thin rubber pads to keep the glass top from sitting directly onto the top panel and to hold the tabletop in place. For a permanent/secure installation, attach the tabletop using glass clips (available at www.retroarcades.us)

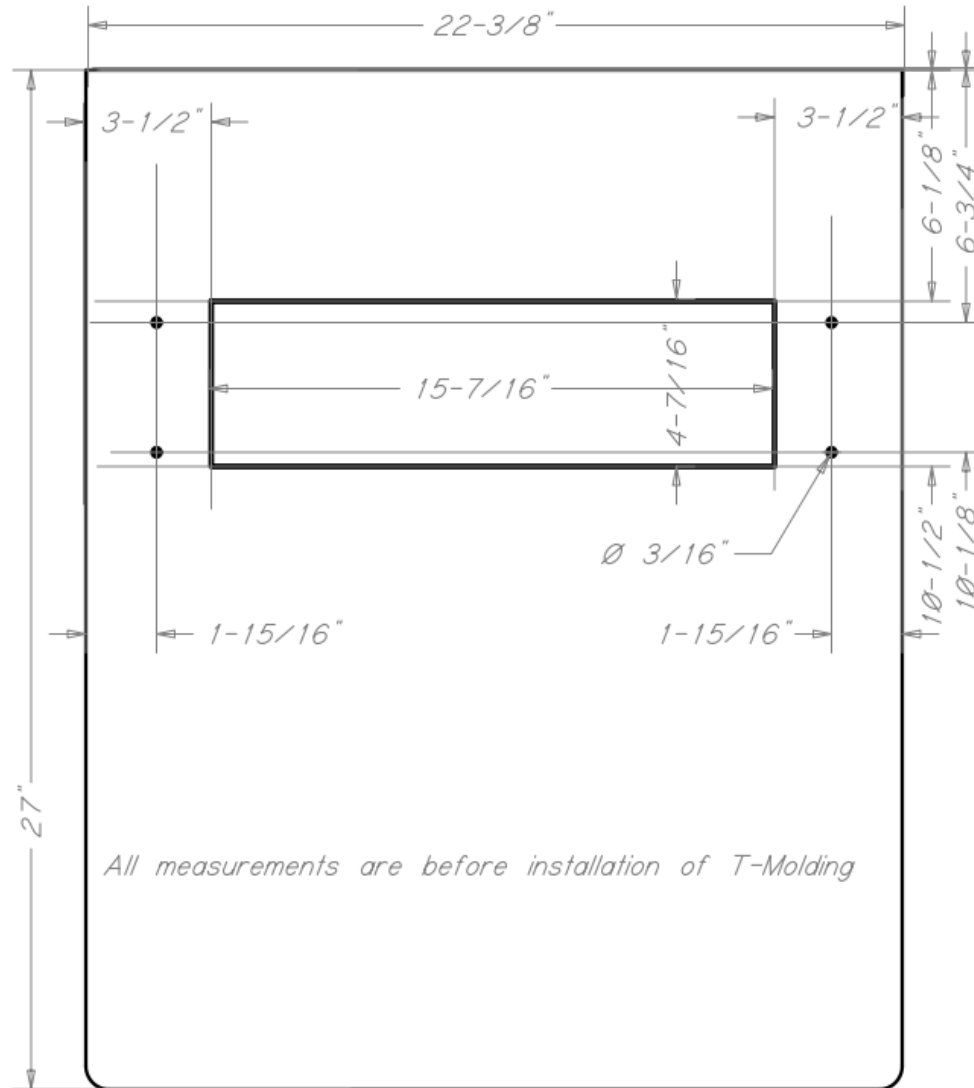
NOTE: Rubber pads, Tinted and clear tempered glass tops are not included in the kit but are available at www.retroarcades.us.





ASSEMBLY INSTRUCTIONS: 3rd Control Panel Installation (Optional)

Your Cocktail cabinet kit may be fitted with an optional front control panel (available at www.RetroArcades.us). To install this panel, you must cut panel C using the following measurements.



**NOTES****Technical Notes:**

Manufacturing processes sometimes change items in this manual may have minor differences from the actual parts that do not affect the assembly process. This manual is updated whenever a manufacturing process changes the assembly.

There are different options available for this cabinet, some are noted in this manual, and others are available at www.RetroArcades.us.

When inserting cams and pins use steady pressure to avoid chipping the surface of the panels. Replacement panels are available at www.RetroArcades.us.

If your kit is missing any parts or there are damaged parts, please call us immediately for replacements. Damages caused by shipping require a claim with the shipper, but we will work closely with you to expedite the claim and get you the replacements you need fast.